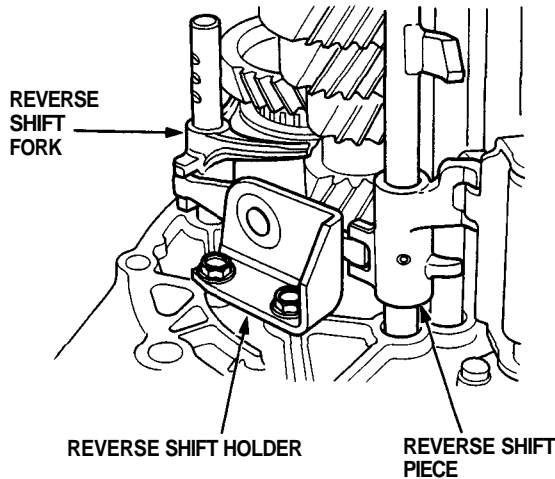


Reverse Shift Holder, Shift Fork

Clearance Inspection

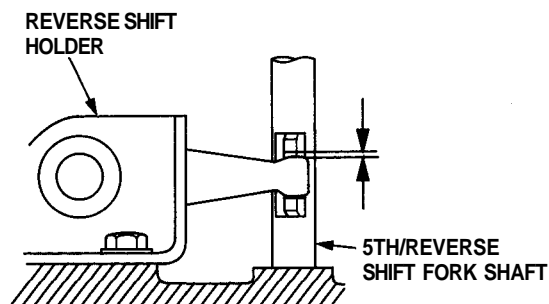
NOTE: 6-Speed type is shown.



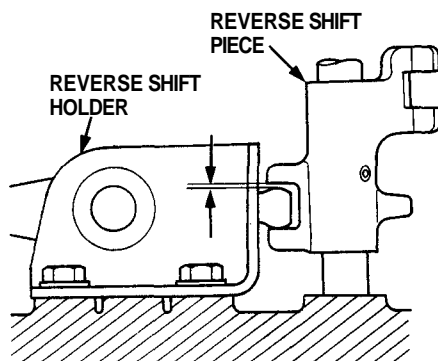
1. Measure the clearance between the reverse shift holder and the 5th/reverse shift fork shaft or reverse shift piece.

Standard: 0.20 — 0.60 mm (0.008 — 0.024 in)
Service Limit: 0.8 mm (0.032 in)

5-Speed:

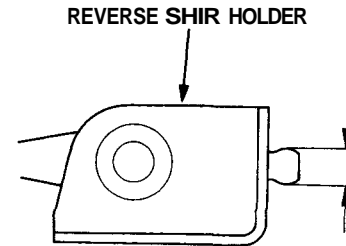


6-Speed:



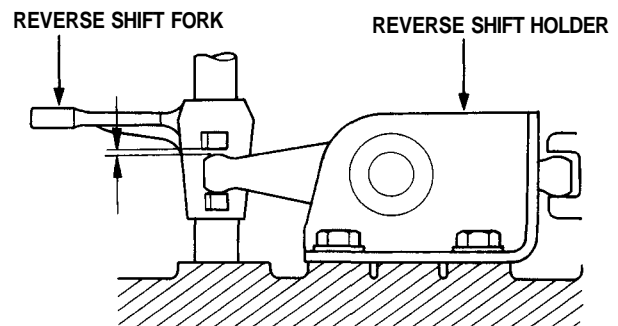
2. If the clearance is more than the service limit, measure the width of the reverse shift holder.

Standard: 12.8 — 13.0 mm (0.504 — 0.512 in)



- If the width is not within the standard, replace the reverse shift holder.
 - If the width is within the standard, replace the 5th/reverse shift fork shaft or reverse shift piece.
3. Measure the clearance between the reverse shift holder and the reverse shift fork.

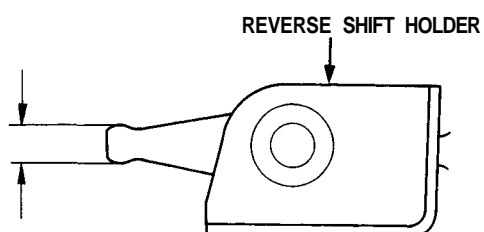
Standard: 0.20 — 0.50 mm (0.008 — 0.020 in)
Service Limit: 0.8 mm (0.032 in)





4. If the clearance is more than the service limit, measure the width of the reverse shift holder.

Standard: 12.8 — 13.0 mm (0.504 — 0.512 in)

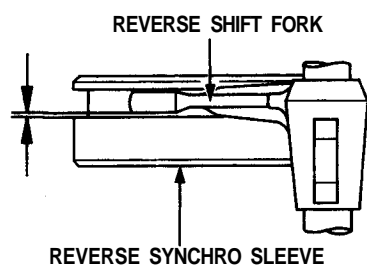


- If the width is not within the standard, replace the reverse shift holder.
- If the width is within the standard, replace the reverse shift fork.

5. Measure the clearance between the reverse shift fork and the reverse synchro sleeve.

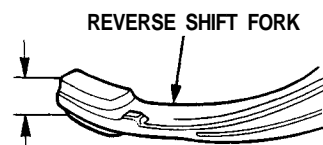
Standard: 0.35 — 0.65 mm (0.014 — 0.026 in)

Service Limit: 1.00 mm (0.039 in)



6. If the clearance is more than the service limit, measure the width of the reverse shift fork fingers.

Standard: 6.4 — 6.6 mm (0.25 — 0.26 in)



- If the width is not within the standard, replace the reverse shift fork.
- If the width is within the standard, replace the reverse synchro sleeve.